

WEP Wide Belt, Elevating Prefeeder

The WEP series wide belt elevating prefeeders are specially designed to handle large parts. Two independently controlled variable speed drives ensure gentle product metering. Designed for floor level parts loading, the 40 ft³, 80 ft³, or 120 ft³ capacity hopper delivers product at an average belt speed of 23 feet per minute. The cleated elevator belt has a nominal cleat height of 4" and a cleat pitch of 12", allowing for maximum product loading. Note: Controllers and mechanical level sensors are not supplied with this unit.

Product Specifications		ANSI (inch)	Metric (mm)
Α	Overall Height	99 ± 2.5	2514.6 ± 64
В	Overall Width	72	1828.8
С	Overall Length	135	3429.0
D	Lower Chassis Footprint	98	2489.2
Е	Discharge Height	58 ± 2.5	1473.2 ± 64
F	Load Height	51 ± 2.5	1295.4 ± 64
G	Belt Width	22	558.8
		Motor / Volt/Horsepower	
Prefeeder - Elevator		230/460V / 1/2 hp	
Prefeeder - Horizontal		230/460V / 1/2 hp	
Total Equipment Weight		est. 2500 lbs / 1134 kg	
Hopper Capacity (WEP-40)		40 ft ³ / 1133 liters	
Hopper Capacity (WEP-80)		80 ft ³ / 2266 liters	
Hopper Capacity (WEP-120)		120 ft ³ / 3400 liters	

*It is strongly recommended that the frame of the prefeeder be reinforced and/or additionall supported for elevator extensions of 72" or greater.



Standard Features:

- All stainless steel construction
- Sensor controlled dual belt metering system
- FDA/USDA approved white buna-n/polyester polyflake endless horizontal belt
- FDA/USDA approved white 1-ply solid woven polyester fabric with .156" thick white PVC coating and PVC cleated elevator belt

Available Options:

- Elevator extensions*
- Continuous welded hopper seams
- Elevator/hopper covers
- NEMA 1 encased controller
- Clean out doors
- Casters
- Washdown motor





